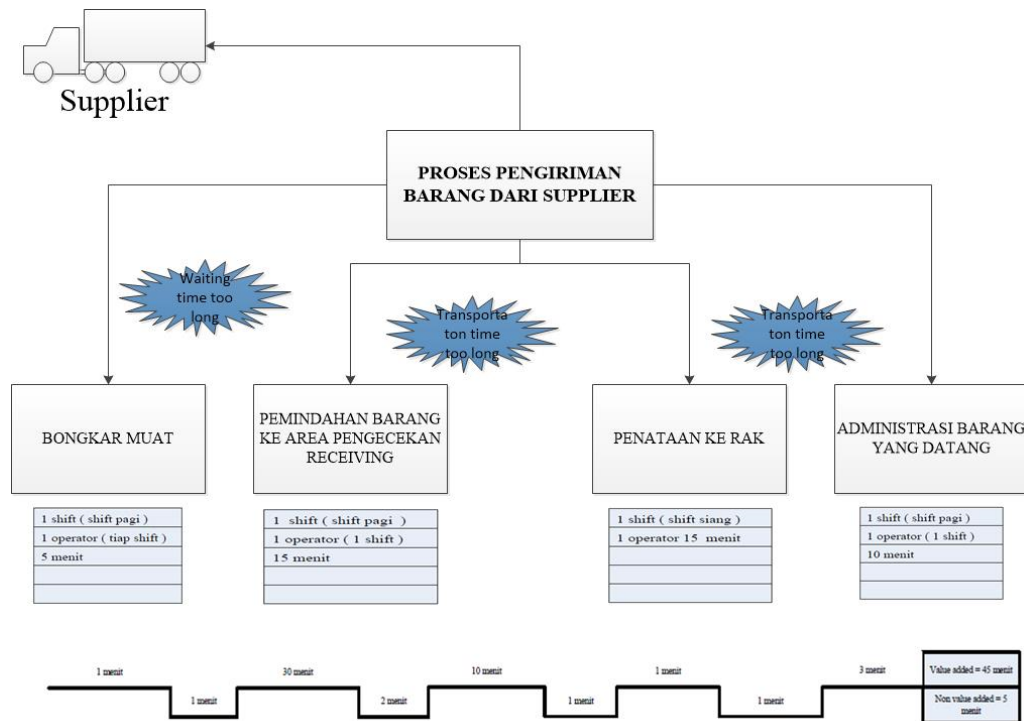
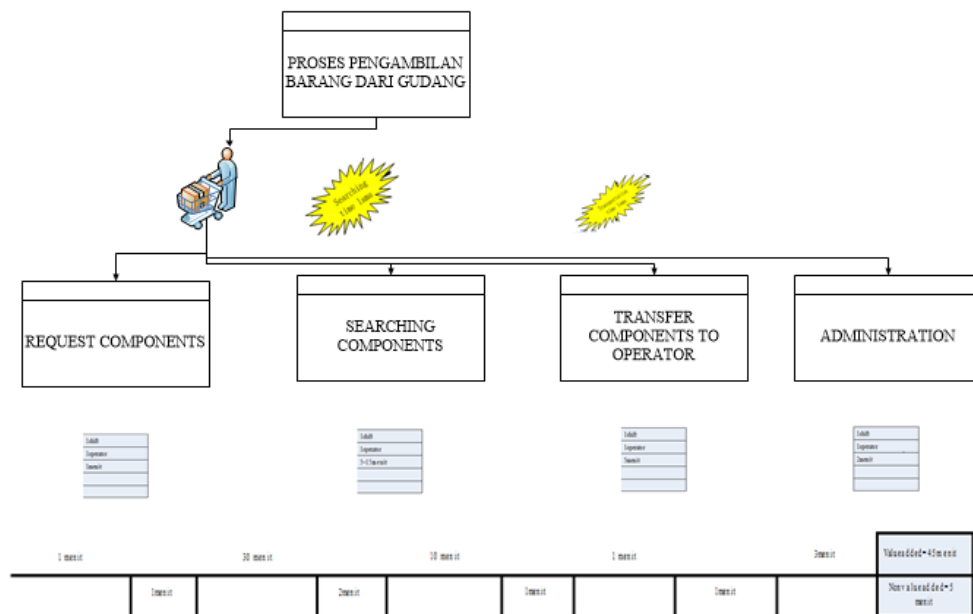


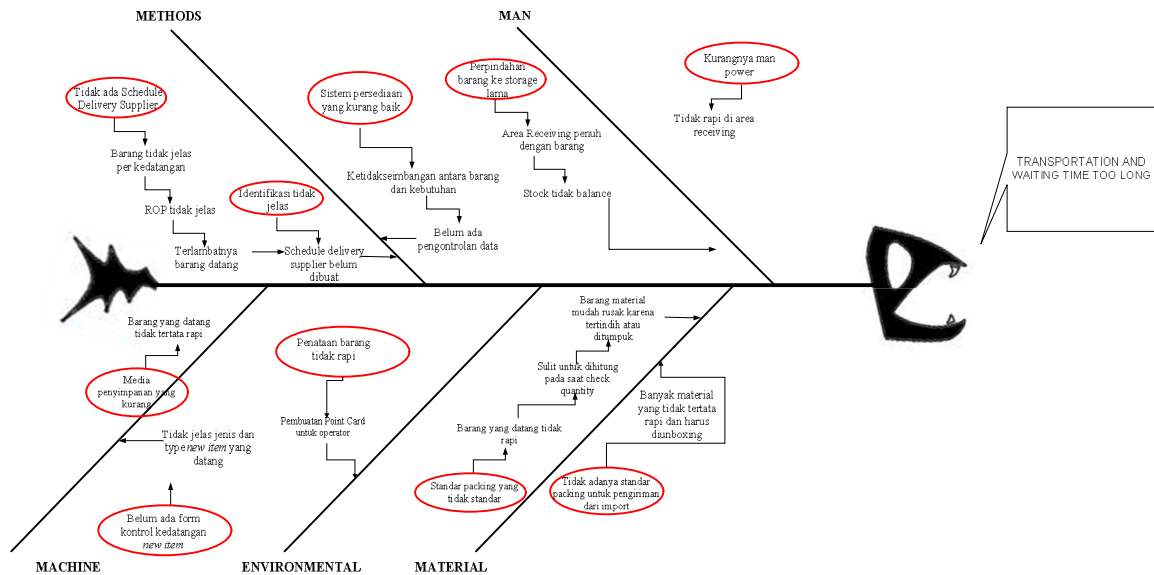
LAMPIRAN: Keterangan Gambar



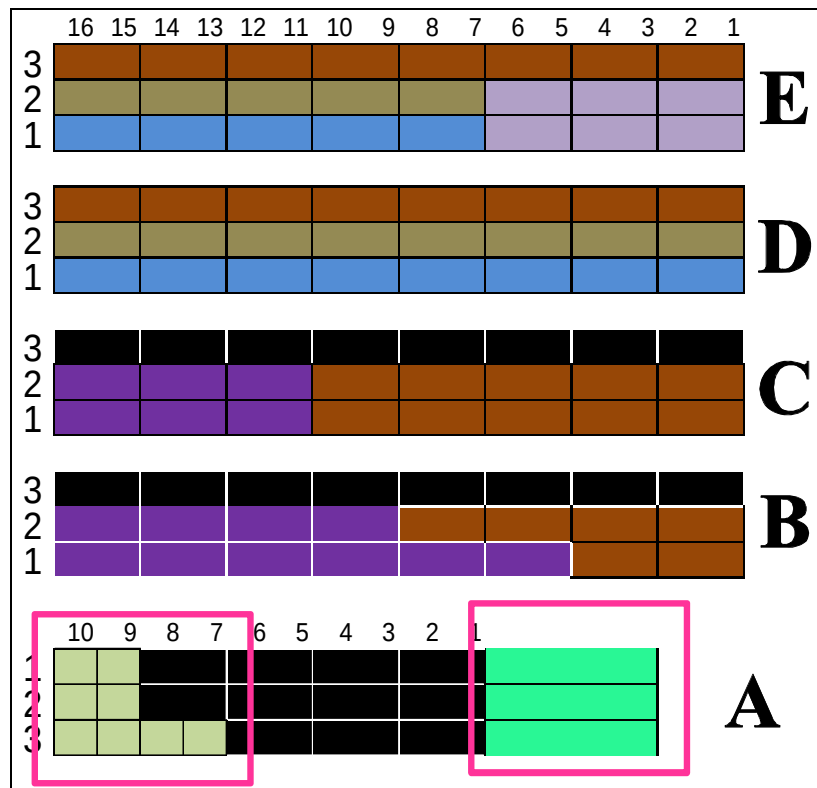
Gambar 5. Value Stream Mapping Pengiriman Barang dari Supplier



Gambar 6. Value Stream Mapping Proses Issuing Components



Gambar 7. Fishbone Aktivitas Pengiriman Barang dari Supplier

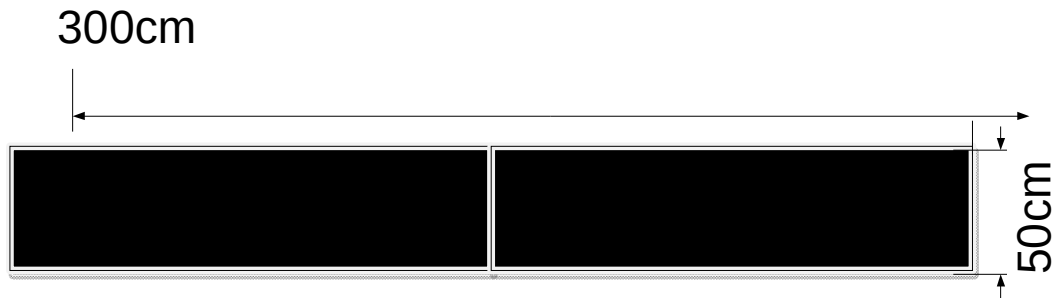


Gambar 8. Gambar Gudang PT.Nichirin Indonesia

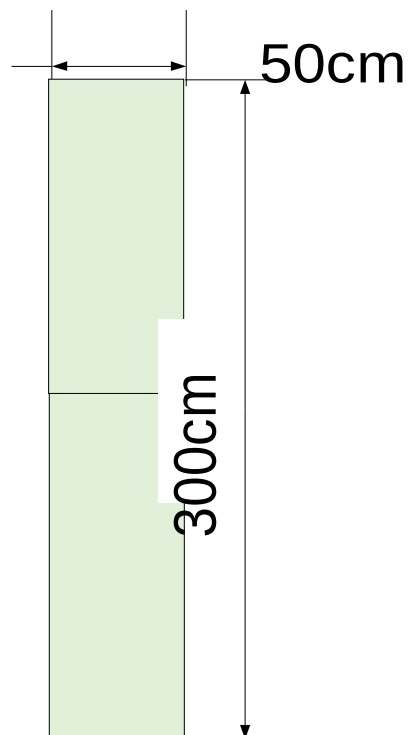
Keterangan:



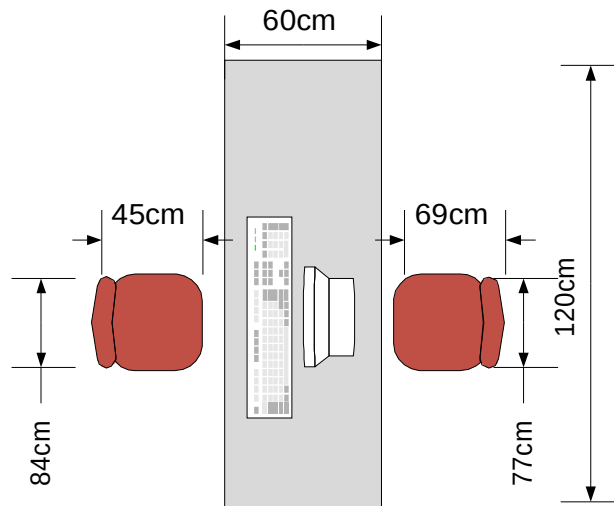
Tumpukan Material –Material



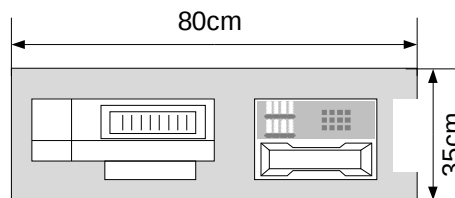
Gambar 9. Rak Penyimpanan Material (arah *horizontal*)



Gambar 10. Lemari Penyimpanan Material (arah *vertikal*)



Gambar 11. Meja Kerja Admin

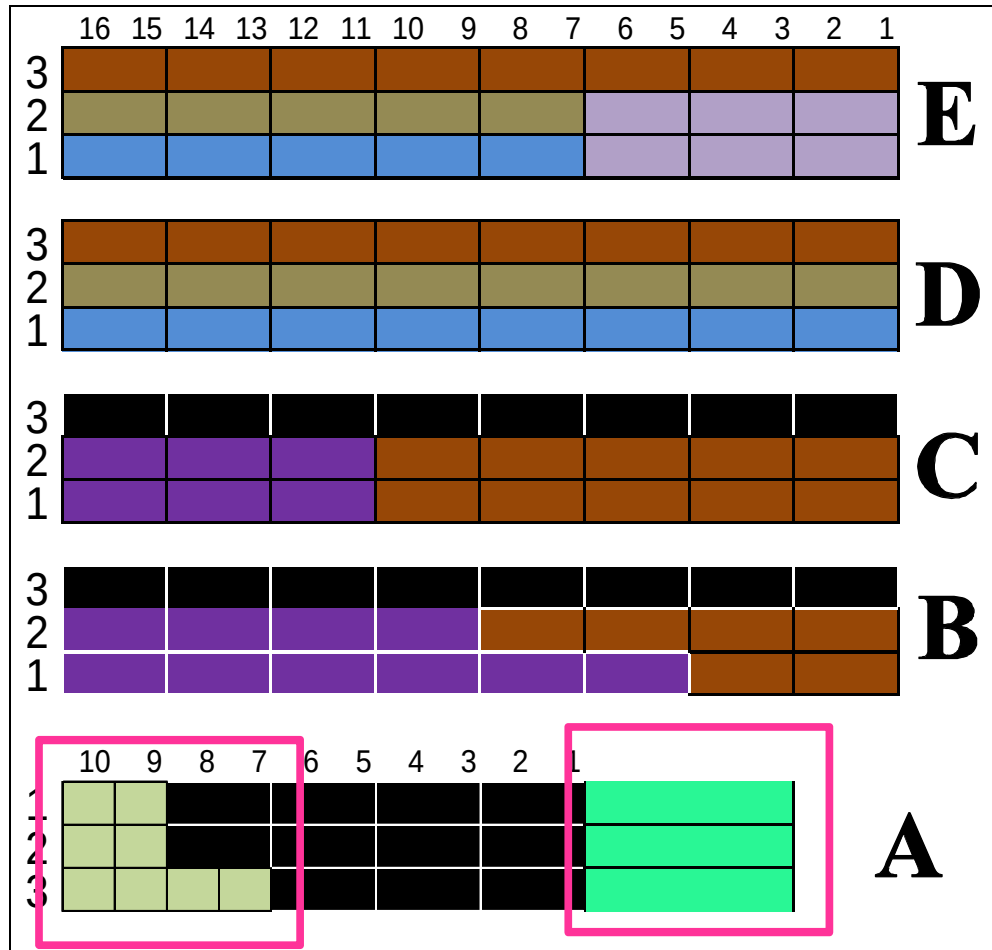


Gambar 12. Meja Printer dan Telepon

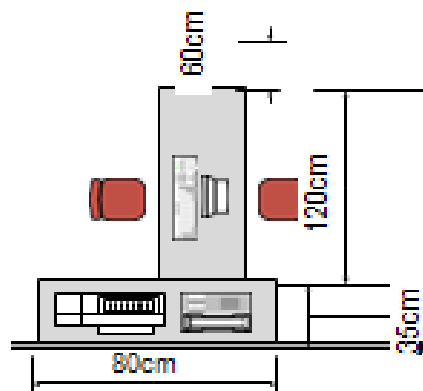
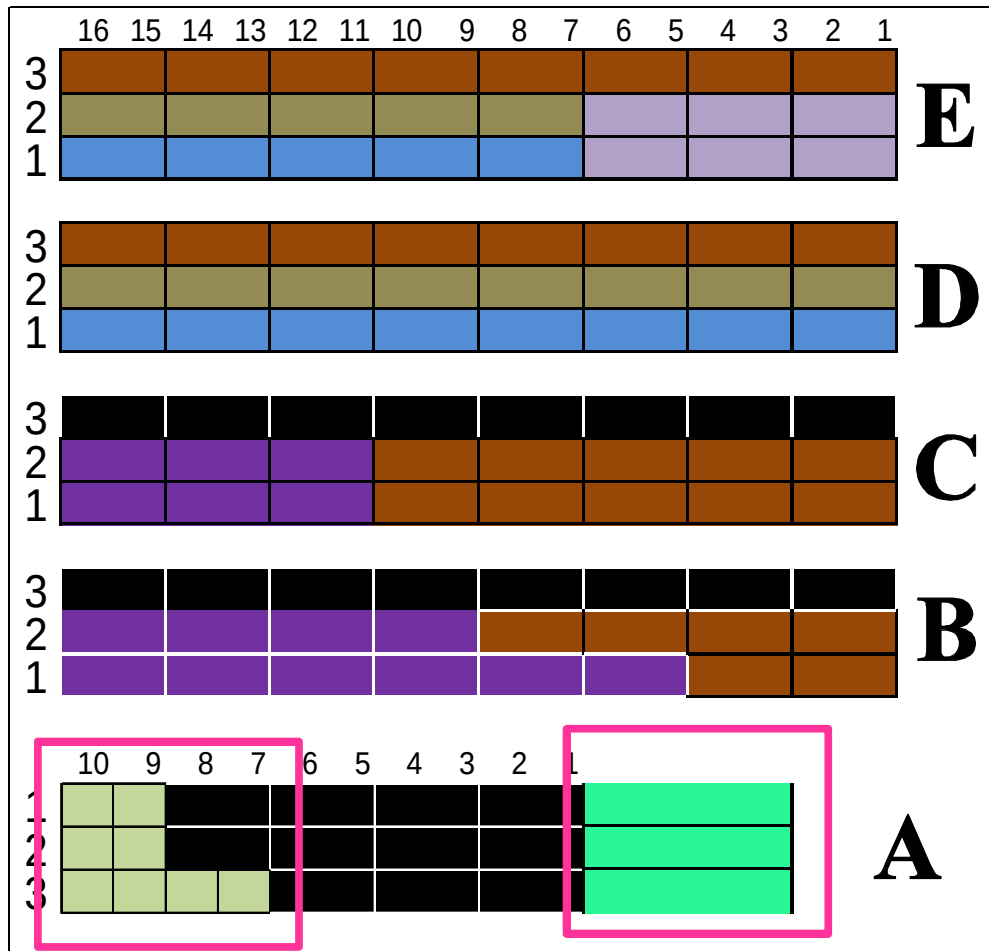


Gambar 13. Rak Dokumen

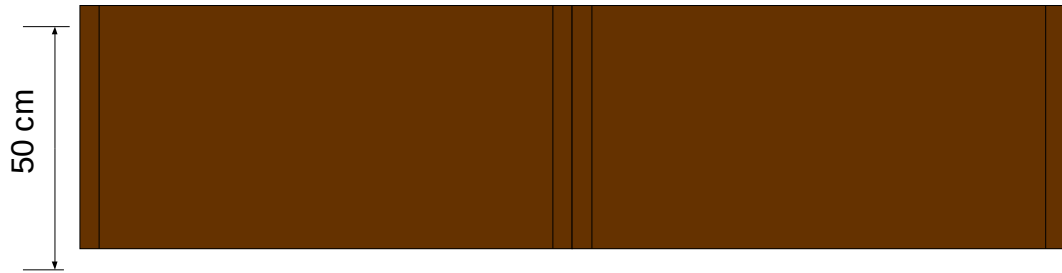
Gambar 4.12



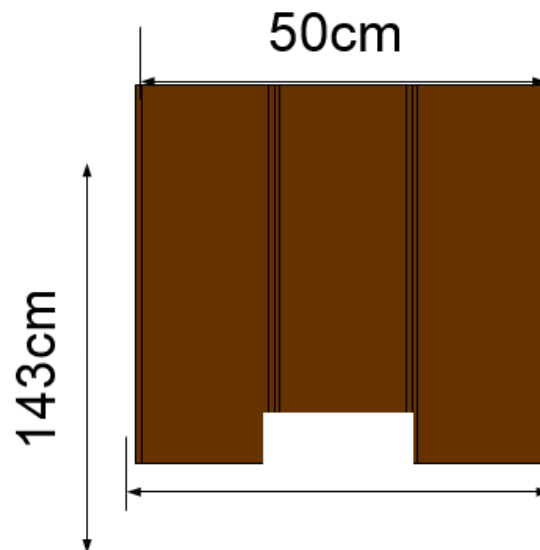
Gambar 16. Layout Gudang Material PT. Nichirin Indonesia



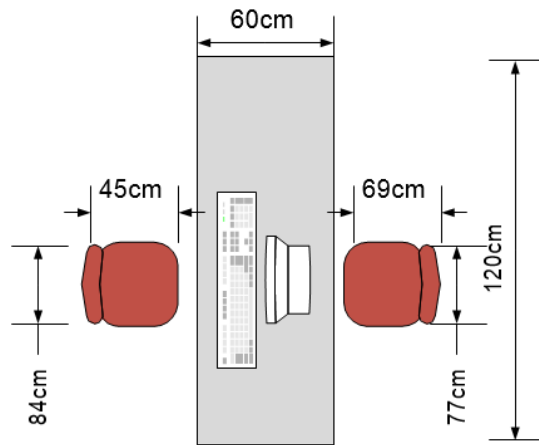
Gambar 17. *Layout Raw Material* (ruangan lama)



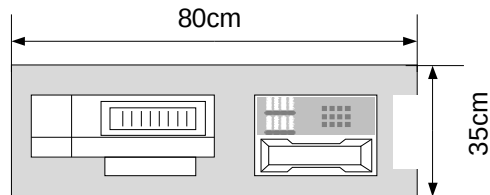
Gambar 18. Rak Penyimpanan 3 x 0,5meter



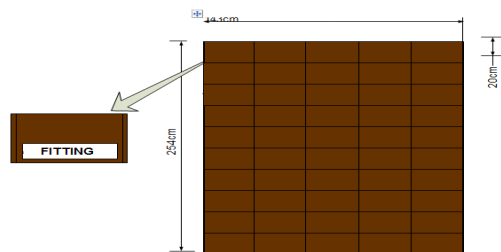
Gambar 19. Rak Untuk Material Kecil



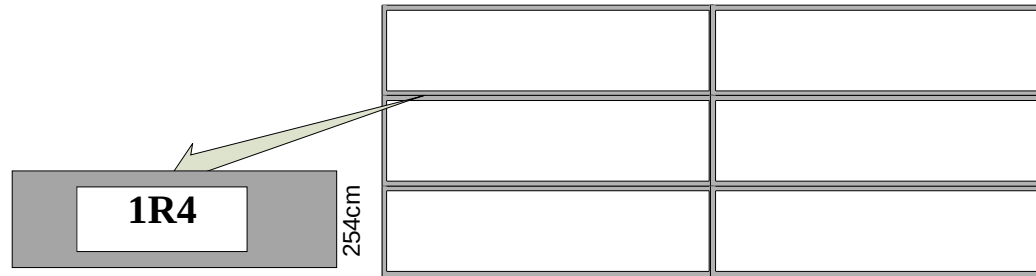
Gambar 20. Meja Kerja Admin



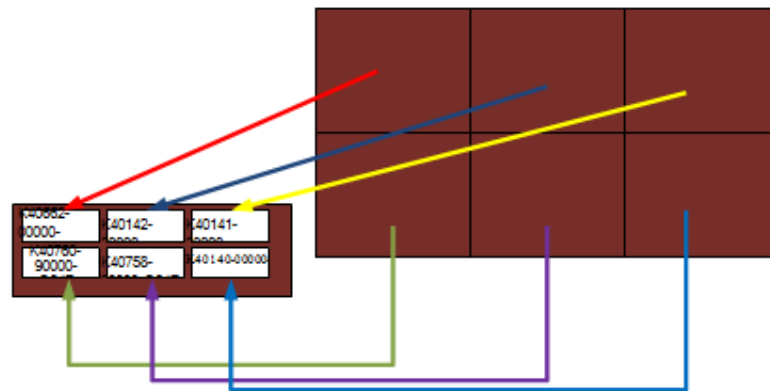
Gambar 21. Meja Printer dan Telepon



Gambar 22. Contoh Pengkodean/ Pelabelan 1



Gambar 23. Contoh Pengkodean/Pelabelan 2



Gambar 24. Contoh Usulan Palet untuk Item 1 Nama untuk satu nama part